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Vendor: ASQ Code: CQE

Exam: Quality Engineer

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QUESTIONS & ANSWERS

DEMO VERSION

QUESTIONS & ANSWERS DEMO VERSION (LIMITED CONTENT)

Version: 7.0

Question: 1		
The primary characteristic of r	risk management is being	
A. simple		
B. reactive		
C. unnatural		
D. all-inclusive		
		Answer: D
affect project outcomes. The princlusive. This means it should management, resource alloca significant risk is overlooked a effectively. Reference:	quality engineering aims to identify, assess, primary characteristic of effective risk managed encompass all potential risk areas, includingtion, and external factors. An all-inclusive apand that comprehensive strategies are in placed rinciples and Practice by Nina S. Godbole.	ement is that it should be all- g technical, project proach ensures that no
Question: 2		
Short-run SPC should be used	in which of the following situations?	
B. Regular SPC charts show th C. Many different parts are ma		
D. The number of charts curre	ntly used needs to be increased to control th	ie process beπer.
		Answer: C
Explanation:		

Short-run Statistical Process Control (SPC) is particularly useful in situations where many different parts are made in small lots. This is because traditional SPC methods may not be effective when production runs are short and the volume of data for individual parts is limited. Short-run SPC techniques allow for

effective monitoring and control of processes that produce a variety of parts in small quantities by standardizing and coding data to detect shifts and trends over multiple short runs. Reference: Montgomery, D. C. (2009). Introduction to Statistical Quality Control. ASQ Quality Press: The Certified Quality Engineer Handbook.
Question: 3
Which of the following tools is used to plan for and avoid situations that might interfere with project implementation?
A. Affinity diagram B. Matrix diagram C. Interrelationship digraph D. Process decision program chan
Answer: D
Explanation:
The Process Decision Program Chart (PDPC) is a tool used to anticipate potential problems that could interfere with project implementation and to develop countermeasures to prevent or mitigate those problems. It is a structured method for mapping out every conceivable event and contingency that can occur in the course of a project, thus allowing project managers to plan for and avoid disruptions effectively. Reference:
ASQ Quality Press: The Quality Toolbox. Total Quality Management by Dale H. Besterfield.
ASQ Quality Press: The Quality Toolbox.

violates which category of the ASQ Code of Ethics?

- A. Fundamental Principles
- B. Relations with the Public
- C. Relations with Employers and Clients
- D. Relations with Peers

Answer: D	

Explanation:

 $Failing \ to \ cite \ the \ significant \ contributions \ of \ other \ individuals \ in \ a \ final \ manuscript \ for \ publication$

violates the category of "Relations with Peers" in the ASQ Code of Ethics. This category emphasizes the importance of acknowledging and respecting the contributions of colleagues and collaborators in professional work. Proper citation practices are essential for maintaining professional integrity and fostering a collaborative environment within the professional community.

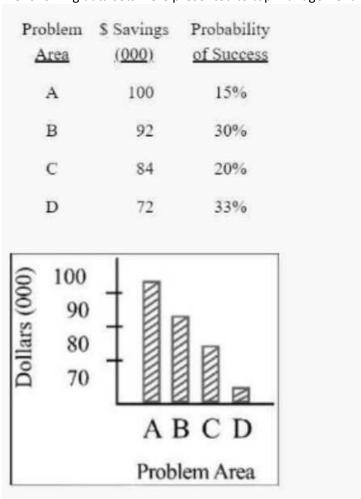
Reference:

ASQ Code of Ethics.

Professional Ethics in Engineering by Mike W. Martin and Roland Schinzinger.

Question: 5

The following data sets were presented to top management.



Which problem area should be targeted for improvement first?

- A. A
- B. B
- C. C
- D. D

Answer: B	

Explanation:

To determine which problem area should be targeted for improvement first, we need to consider both the dollar savings and the probability of success. Calculating the expected savings (dollar savings multiplied by the probability of success) for each problem area gives us a clear picture:

A: 100,000 * 0.15 = 15,000 B: 92,000 * 0.30 = 27,600 C: 84,000 * 0.20 = 16,800

D: 72,000 * 0.33 = 23,760

Problem Area B has the highest expected savings (27,600), making it the best target for initial improvement efforts based on the given data. Reference:

Quality Management for Organizational Excellence by David L. Goetsch and Stanley Davis. ASQ Certified Manager of Quality/Organizational Excellence Handbook.



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